Material vs façade system performance – Example Ventilated Facades

European Fire Safety Week, November 19, 2019

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Safe and sustainable construction with plastics

Ventilated Facades - What is ACM Cladding?

Ventilated Façade:

- Insulation
- Cavity
- Cavity Barriers
- External Cladding

ACM External Cladding:

- Aluminium Composite Material
- 3 common core types PE/FR/A2
- No insulation properties





Façade Fires with ACM PE claddings, New?





Lacrosse Tower Melbourne 2014



Hotel Grozny 2013



Address hotel Dubai 2016



The Torch tower Dubai 2015



Polat tower Istanbul 2012

Façade Fires Fires with ACM claddings, New?





Address hotel Dubai 2016

The Torch tower Dubai 2017

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Routes to compliance of façade systems*





The European Reaction to Fire classification system (Euroclasses) is the EU common standard for assessing the qualities of building materials in the event of fire.

How is A1/A2 determined? One of the necessary tests:

- > Via the potential energy released by a material
- Considering full combustion
- Limits
 - \leq 3 MJ/kg to be classified Euroclass A2
 - $\leq 2 MJ/kg$ to be classified Euroclass A1

A sample of 10 to 50 gram is ground to a powder and 0.5 grams is eventually used in the calorimetric bomb using pure oxygen under 3 MPa

Gross calorific potential EN-ISO 1716





Linear Route - A1/A2 material level





- Tick-box solution
- Accuracy and scalability of small tests questionable
- 'Silo' approach to design
- A material performance
 not a system approach



Façade classification based on materials

A1 + A2 = "deemed to satisfy" but is it the same as large scale test (eg. BS8414/BR135) compliant?

A1 + B = large scale test compliant?
B + A2 = large scale test compliant?
B + B ≠ large scale test compliant?



SBI test EN 13823 for classes B, C and D

Fire in corner 30 KW burner output Intended to be a product test

Fire scenario:

- Starting room fire
- Contribution in early stage of fire









Façade classification based on materials What does this to satisfy but is it the same as large scale test (eg. BS8414/BR159) you pliant? A1 + B = large scale test compliant? B + A2 = large scale test compliant?

Façade fire vs European product classifications





SBI / Room Corner scenario



Flashover fire impacting Facades...

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System testing?

Small Scale Testing ignores the chimney Effect

"If flames become confined or restricted by entering cavities within the external cladding system, they will become elongated as they seek oxygen and fuel to support the combustion process. This process can lead to flame extension of five to ten times that of the original flame lengths <u>regardless of the</u> <u>materials used to line the cavities</u>." BR 135





Performance based route





System testing philosophy as used in several European countries

- Large scale testing of entire system
- Directly applicable only to the precise system tested

Example of UK : BR 135 to BS 8414







Tested at system level?





EN-13823

✓ C + B



✓Passed

A1/A2 tested at system level?



BS 8414-1



EN-ISO 1716 & EN-ISO 1182

✓A1 + A2



χ Failed





System testing philosophy as used in several European countries

- Large scale testing of entire system
- Directly applicable only to the precise system tested

But how about changes to the tested system? Can we do assessments with existing test data?



Official DCLG testing programme <u>https://www.gov.uk/guidance/aluminium-</u> composite-material-cladding

Test	Build up	Result
Test 1	100 mm PIR – PE core ACM	Fail - 8,45 mins
Test 2	180 mm MF – PE Core ACM	Fail - 7,09 mins
Test 3	100 mm PIR – FR core ACM	Fail - 25.12 mins
Test 4	180 mm MF – FR Core ACM	Pass
Test 5	100 mm PIR – A2 core ACM	Pass
Test 6	180 mm MF – A2 Core ACM	Pass
Test 7	100 mm PF – FR core ACM	Fail – 28,14 mins
IR :Polyisocyanurate insulationPE core ACM : Aluminum Composite Material with polyethylene coreIF : Mineral fibre insulationFR core ACM : Aluminum Composite Material with Fire Retardant coreF : Phenolic foam insulationA2 core ACM : Aluminum Composite Material with limited combustibility coreEuropean Fire Safety Week - Building day - 19 November 2019		oolyethylene core Fire Retardant core imited combustibility core

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Official DCLG testing programme

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	Test 5	100 mm PIR – A2 core ACM	Pass
	Test 6	180 mm MF – A2 Core ACM	Pass
	Test 7	100 mm PF – FR core ACM	Fail – 28,14 mins
PIR :Polyisocyanurate insulation MF : Mineral fibre insulation PF : Phenolic foam insulation		PE core ACM : Aluminum Composite Material with polyethylene core FR core ACM : Aluminum Composite Material with Fire Retardant core A2 core ACM : Aluminum Composite Material with limited combustibility core	

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Official DCLG testing programme



Mineral Fibre – FR ACM [Test 5]

Phenolic – FR ACM [Test 7]







Phenolic – FR ACM

PIR – FR ACM

Mineral Fibre – FR ACM European Fire Safety Week - Building day - 19 November 2019



Official DCLG testing programme



PIR – FR ACM



eight photograph of cladding system following removal of ACM panels

Mineral Fibre - FR ACM



Phenolic – FR ACM

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Medium scale test ISO 13785-1





- Comparative tests
- Same test set-up as DCLG test
- 3 insulants / 3 ACM types
- 30 minutes / 100 KW
- 3 fire stages (development, fully developed fire, decay)

Medium scale test ISO 13785-1







Build-up



Insulation Types

- PIR (50 mm)
- Phenolic foam (50 mm)
- Mineral Fibre (100 mm)

Cladding Types

- PE core ACM
- FR core ACM
- A2 core ACM



Polyethylene cored ACM





PIR



Stonewool

Polyethylene core ACM





Polyethylene core ACM







PIR

Mineral Fibre

PIR with ACM Claddings











FR

A2



HRR : Heat Release Rate



HRR PIR with different ACM Claddings





HRR PIR with different ACM Claddings



HRR A2 Cladding

HRR : Heat Release Rate

350

HRR curves of the 3 Insulants with ACM A2



Full paper available in 'Fire and Materials'





Study of fire behaviour of facade mock-ups equipped with aluminium composite material-based claddings, using intermediate-scale test method Eric Guillaume¹ | Talal Fateh ^{2,3} | Renaud Schillinger¹ | Roman Chiva¹ |Sebastian Ukleja²



Link to Full Report

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Fire and Materials. 2018;42:561–577

Maximum HRR of the 9 tests

HRR : Heat Release Rate



Figure 7 - Maximum heat release rate (contribution of burner removed)





Fire safety requirements for façades of taller buildings









aim : limit fire spread

- Use large scale system testing as basis for all systems (regardless of combustibility of components)
- Consider all elements of the system.
 - Fire barriers in cavities are for example essential for ventilated facades
- Ensure unambiguous description of system components via harmonized specifications
- Define the extended application of large scale test results (allowed variations in the systems, eg. thickness)

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